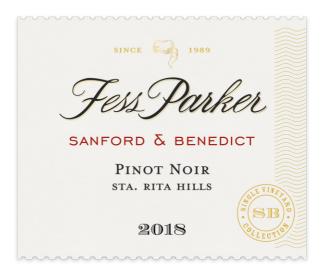


2018 PINOT NOIR

SANFORD & BENEDICT

STA. RITA HILLS



TECHNICAL DATA

ALCOHOL: 14.2% ABV

P.H.: 3.52

ACIDITY: 0.562 g/100ml

HARVEST BRIX: 24.7 – 24.8 **HARVEST DATE:** 9/11 – 9/27/18

PRODUCTION: 368 cases

COMPOSITION

100% Pinot Noir

VINEYARD SOURCE

100% Sanford & Benedict Vineyard (blocks 9A & 9C) located in the Sta. Rita Hills appellation

BARREL AGING

Aged for 17 months in 100% French oak, of which 40% was new

AROMAS & FLAVORS

Black cherry Fennel Black raspberry Sage

Black plum Baking spices
Red plum Forest floor
Vanilla Cigar box

Black tea

Scores & Accolades

2018 VINTAGE

93 points – *Wine Enthusiast*

93 points – Jeb Dunnuck

2017 VINTAGE

94 points – Vinous

94 points – *Jeb Dunnuck*

93 points – Wine Advocate

93 points – *Wine Enthusiast*

2015 VINTAGE

94 points – *Wine Enthusiast*

92+ points – *Wine Advocate*

92 points – Vinous

92 points – *Jeb Dunnuck*



